**HC Series Unit Specifications**

**PART I GENERAL**

**1.01 SUBMITTALS**

A. Submit shop drawings and product data sheets indicating cross section of cabinets, general assembly, and materials used in fabrication.

B. Submit product data indicating typical catalog of information including arrangement.

C. Indicate mechanical and electrical service locations and requirements, specifically indicating deviations from

indicated products.

D. Submit manufacturer’s installation instructions.

**1.02 OPERATION AND MAINTENANCE DATA:**

A. Submit piping instructions.

B. Include manufacturer’s descriptive installation, operating and maintenance instructions.

**1.03 QUALIFICATIONS:**

A. Manufacturer Company specializing in manufacturing the products specified in this section with minimum 10 years documented experience.

**1.04 REGULATORY REQUIREMENTS**

A. Units must be UL listed as air handler unit.

B. Unit performance data must be rated in accordance with ARI standard 260 latest versions, and must display the ARI symbol on all standard units. If a manufacturer does not participate in the ARI Certification program, specified equipment must be witnessed by an engineer to meet the criteria of the specifications.

C. Conform to applicable NFPA 70 code for internal wiring of factory wired equipment.

**1.05 WARRANTY:**

A. Provide a full parts warranty for one year from startup or 18 months from shipment, whichever comes first.

**PART II PRODUCTS**

**2.03 HORIZONTAL FAN COILS:**

**A. Coils:**

1. Coils are 100% underwater pressure-tested at 350 psi with 300 psi working pressure. Steam coils are rated

for up to 15 psi or 250 degrees F.

2. Copper tubes are constructed as ½” O.D. with .017” wall thickness; tubes are staggered for maximum heat

transfer.

3. Evenly spaced aluminum fins are high-efficiency, .0045” thick double-sine with rippled edges spaced at 12-

fins-per-inch.

4. Manual air vent is standard on all hydronic coils.

**B. Cabinet:**

1. Basic unit construction is heavy 18-20 gauge galvanized steel, including framing, top panels, side panels and front panels.

**C. Cabinet Insulation:**

1. All units have ½ inch thick, over three-pound density neoprene-coated fiberglass. This type of insulation has greater thermal efficiency and lower noise levels.

**D. Drain Pan:**

1. Constructed of 18-gauge galvanized steel with welded seams, powder-coated epoxy with ¼” closed cell

insulation. This helps eliminate rust or corrosion and assure sweat-proof operation under adverse dew-point

conditions.

2. Drain pans have primary and secondary drain connections. Units may be provided with an extended drain

pan at the coil connection end to provide control of condensate from valves and piping.

**E. Blowers:**

1. Double-width, double-inlet, forward curved blade and centrifugal wheels that are statically and dynamically

balanced and generously sized for low-outlet velocities and quiet operation. Blower scrolls and wheels are

galvanized for rust-free operation, and permanently lubricated ball bearings ensure long-service life.

2. The fan motor panel is easily removed by two to four wing-nuts.

3. Blower assembly wiring is provided enclosed in plastic tubing on cabinet models and conduit on basic

models to further ensure whisper-quiet operation.

**F. Motors:**

1. Provide wiring to junction box for single-point field connection.

2. Direct drive motors have quick-connect plug, permanent split capacitor, thermal overload protection,

oversized bearings and oil reservoirs.

3. Custom motor mounts designed to reduce noise and eliminate vibration.

4. Stators are epoxy-dipped for better motor cooling and increased electrical protection.

5. (OPTIONAL) Brushless DC Motor: Brushless DC or electronically commutated (ECM) DC motor with

permanent magnet rotor. Brushless DC motor shall be furnished with an integral microprocessor based

controller that includes sensorless constant flow operation by automatically adjusting to performance in

response to system pressure changes at the design CFM output based on preset three speed logic; Preset

residential speed tapped motors are not acceptable.

**G. Filter:**

1. One-inch thick fiberglass, throwaway.

**H. Tagging & Crating:**

1. Fan coils are custom tagged, hot foamed in corrugated cartons and custom wooden-crating to insure damage-free units will arrive at your job site in right-off-the-line condition. Units are shipped in the order of

installation to eliminate excess handling and field labor.

2. All fan coils are 100% tested prior to shipment.