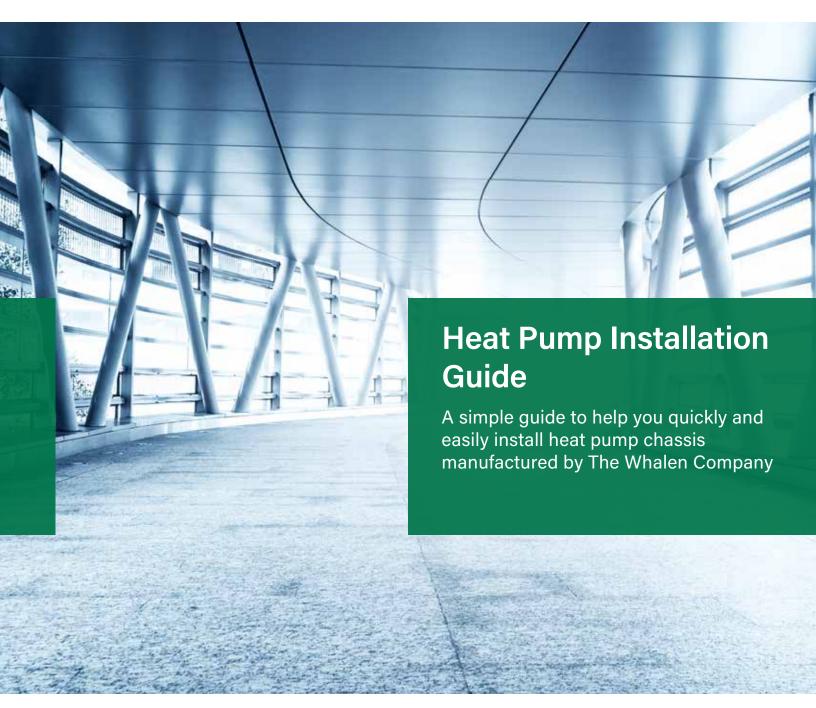


Heat Pump Chassis Installation Guide





## **Heat Pump Chassis Installation**



- 1. Open Return Panel
- 2. Remove lower sight panel
- 3. Check P-Trap Connection



- 4. Bring chassis to the return opening
- 5. Center chassis in the return opening



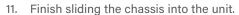
- 6. Insert chassis into the return opening
- 7. Note: Depending on the gap between the return panel and the unit, it may require a sheet metal bridge to slide the chassis into the unit.



- 8. Carefully lower or lift the chassis onto the rails in the unit.
- 9. Note: Depending on the gap between the return panel and the unit, it may require a sheet metal bridge to slide the chassis into the unit.



10. Before sliding the chassis completely into the unit, connect the water hoses.





12. Connect the chassis wiring to the bottom of the electrical panel.



13. The chassis is installed and the water and electrical connections are made.

- 14. Install the Inner Panel.
- 15. Option reinstall the lower sight panel if needed.



16. Panel is closed and the chassis installation is complete.











